



# Product Data Guide

## Group: Hybrid - Leatherette

Prismatic Powders™ · A division of NIC Industries, Inc. 7050 Sixth Street, White City, OR 97503 USA  
Phone: 541-826-1922 / Fax: 541-826-6372 / [www.nicindustries.com](http://www.nicindustries.com)

### GROUP: HYBRID - LEATHERETTE

#### CONTROL # HLB, H-3000 Series

**Note: This product can vary between lot numbers, various KV settings, mil thickness, and oven temperatures. *Always run a test prior to starting any production with these products!* To maintain appearance and prevent oxidation of some metallic pigment colors, we recommend a clear top coat. Proper application will be aided with the use of an air fluidized hopper to ensure proper metallic suspension.**

**DESCRIPTION:** Single or two tone colors with raised aggregated profile (Thermosetting Powder Coating).

#### POWDER CHARACTERISTICS:

Powder type -	Hybrid
Specific gravity -	1.5
Suggested KV setting -	45

#### CURED FILM CHARACTERISTICS:

Tested at 2.0 to 4.0 mils on a 3x5 QC panel (CRS panel): **10 min. @ 400° F**

**Note: Full cure time depends on thickness of substrate!**

**“CURE TIME STARTS WHEN PART METAL IS AT TEMP”**

GLOSS -	60%
FORWARD IMPACT -	140 in/lbs
REVERSE IMPACT -	140 in/lbs
PENCIL HARDNESS -	H -2H
ULTRA VIOLET -	Non-stable

#### RECOMMENDED STORAGE / SHELF LIFE:

Temperature: (Store in cool dry environment)	Less than 70° F
Time:	6 to 8 months

NIC Industries, Inc. does not warranty the use or application of the materials it manufactures or supplies. Our only obligation shall be to replace any defective materials supplied by us or refund the original purchase price of that product after we have determined the product to be defective. We assume no liability for damages of any kind and the user accepts the product “as is” and without any warranties, expressed or implied. The suitability of the product and/or intended use shall be solely the responsibility of the user.

The information contained in this bulletin we believe to be correct to the best of our knowledge and testing. The recommendations and suggestions herein are made without guarantee or representation as to results. We recommend that you make adequate tests in your laboratory or plant to determine if this product meets all your requirements.